GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-351 Grade HK30

Standard Specification for Castings, Austenitic, for Pressure-Containing Parts

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-351 Grade HK30 Castings, Austenitic, for Pressure-Containing Parts

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Castings

Chemical Composition		
Carbon	C %	0.250 - 0.350
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Silicon	Si %	1.750 max.
Chromium	Cr %	23.000 - 27.000
Nickel	Ni %	19.000 - 22.000
Molybdenum	Mo %	0.500 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Cast

Mechanical Properties	
Tensile Strength in Mpa	450 min.
Yield Strength in Mpa	240 min.
Elongation in %	10 min.
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
J94203	UNS	USA	Steel
J94204	UNS	USA	Steel
G 5122 SCH 21	JIS	Japan	Steel and Pipe
SA-351 Grade HK40	ASME	USA	Steel
A 351 Grade HK30	ASTM	USA	Steel
A 608 Grade HK 30	ASTM	USA	Steel and Tubing
A 608 Grade HK 40	ASTM	USA	Steel and Tubing

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.